



Aircraft Seating Design, Analysis, and Optimization

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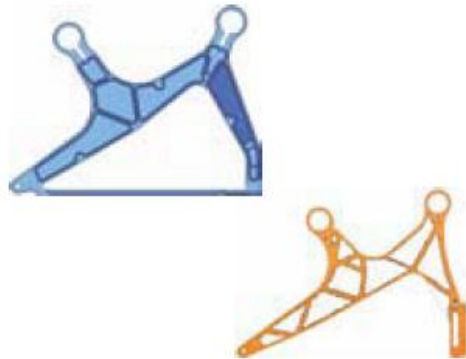
September, 2012

Industry Poll at the 2009 Aircraft Interiors Expo:

“The Drive to reduce weight across all elements of the cabin interior has never been stronger. Have we reached the limits of what currently can be achieved?”

80% of the Industry disagrees!

Airplane Seating Key Technologies



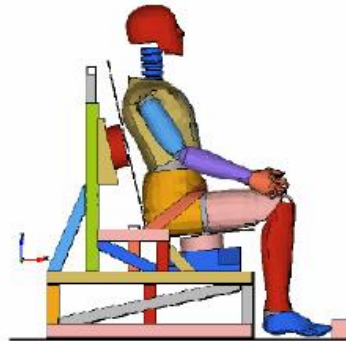
Design Optimization

Numerical Optimization

Technology

Optimization Centers

Composites



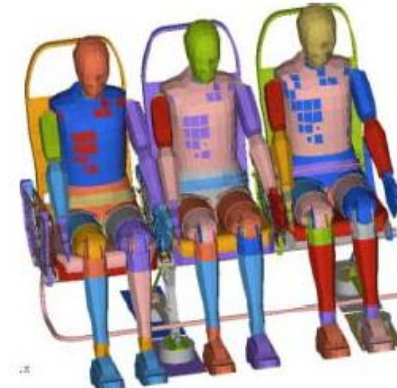
Design Efficiency

Rapid CAE Model

Development

Integrated Desktop

Process Automation



Occupant Simulation

Methods Development

Dummy Model

Development

Injury Criteria



Design Optimization

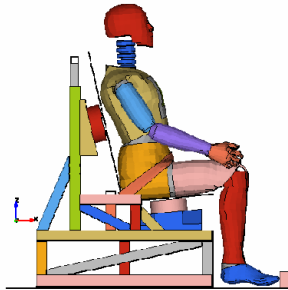
Driving Design towards a lighter solution



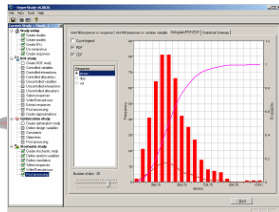
Concept Design space



Realization of Dynamic forces



Topology Optimization



Reliability Test Enhancement



Validation of the new design



Size and Shape Optimization

CAE Driven Product Design

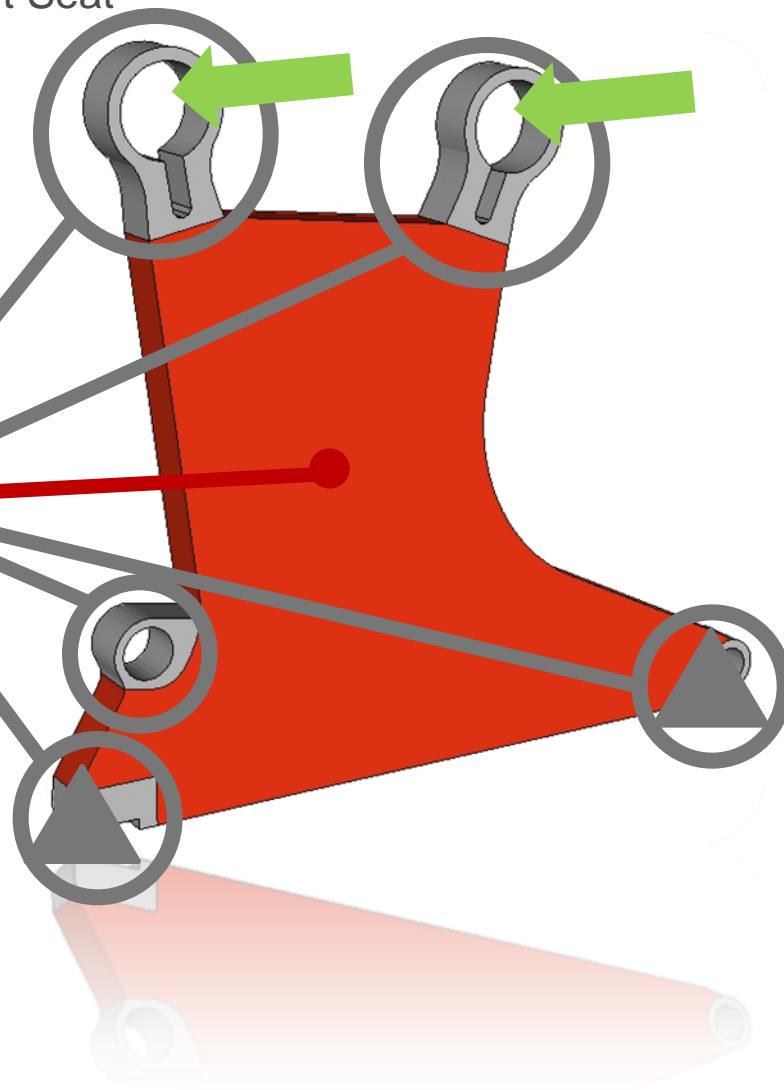
Topology Optimization – Component of an Aircraft Seat

Designable and non designable areas of the structure identified through packaging studies

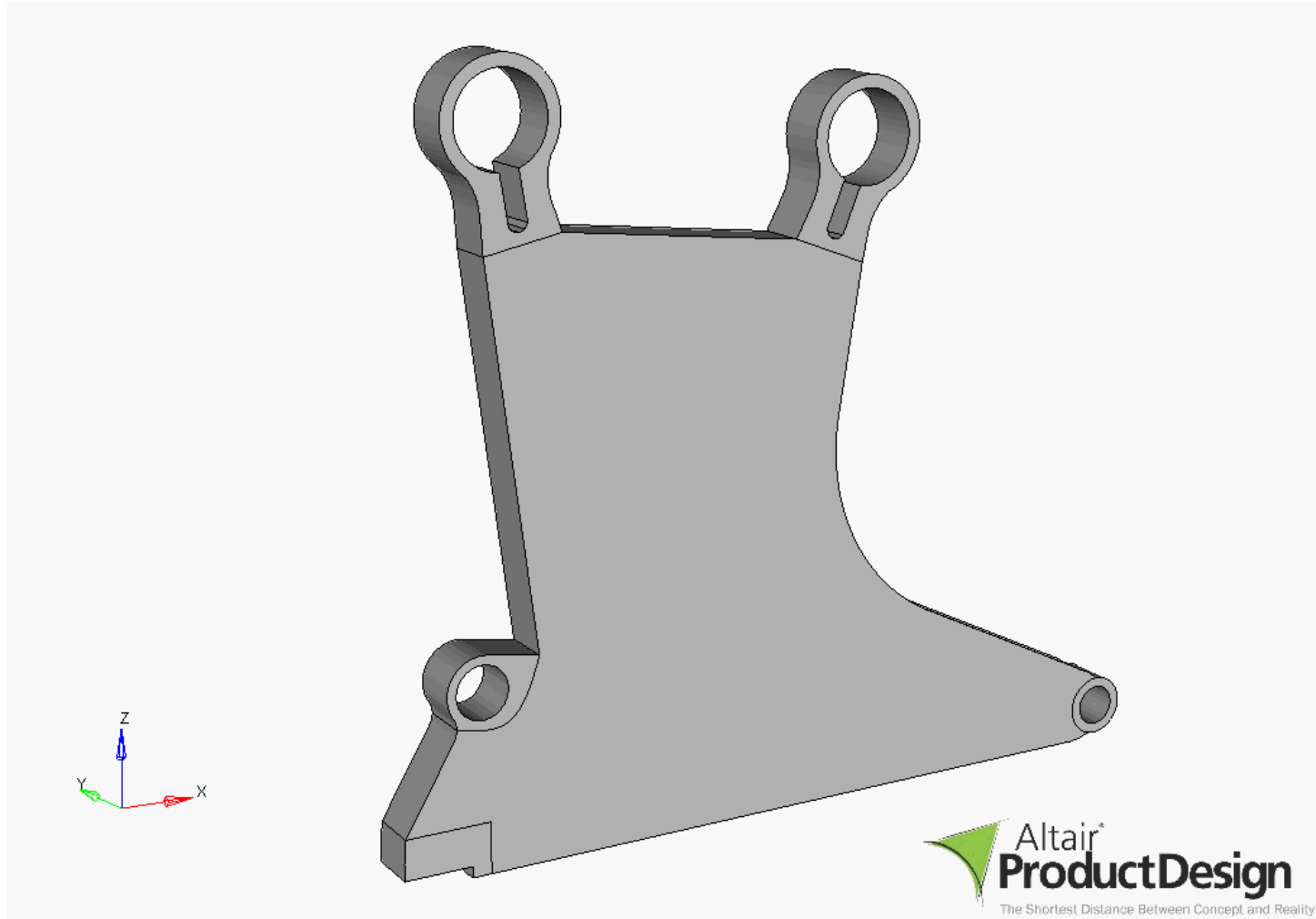
Loads and boundary conditions applied to the structure

Apply Loads
Fix and Displace

Lets see the topology optimisation iterate to a new concept...



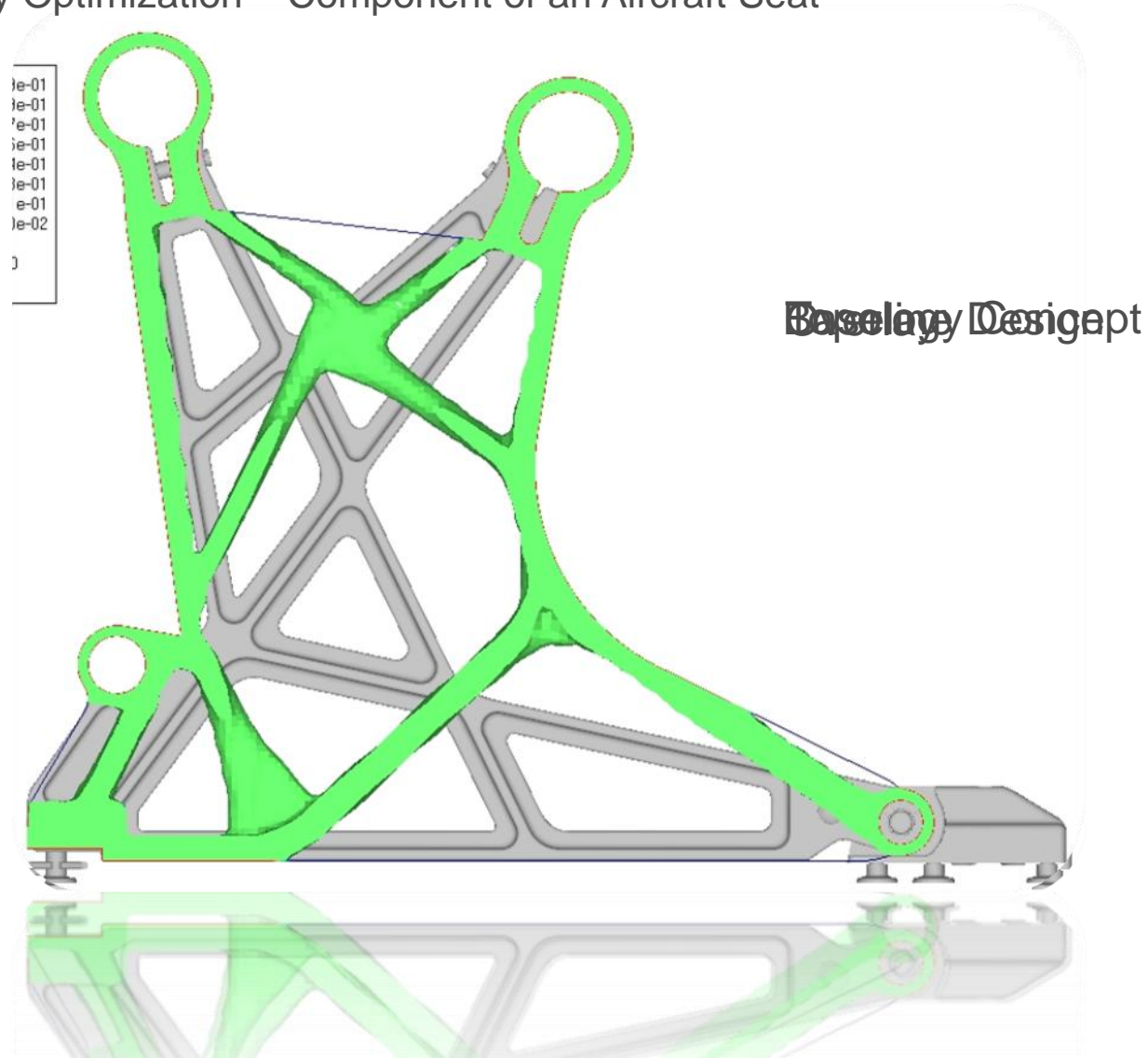
Topology Optimization – Component of an Aircraft Seat



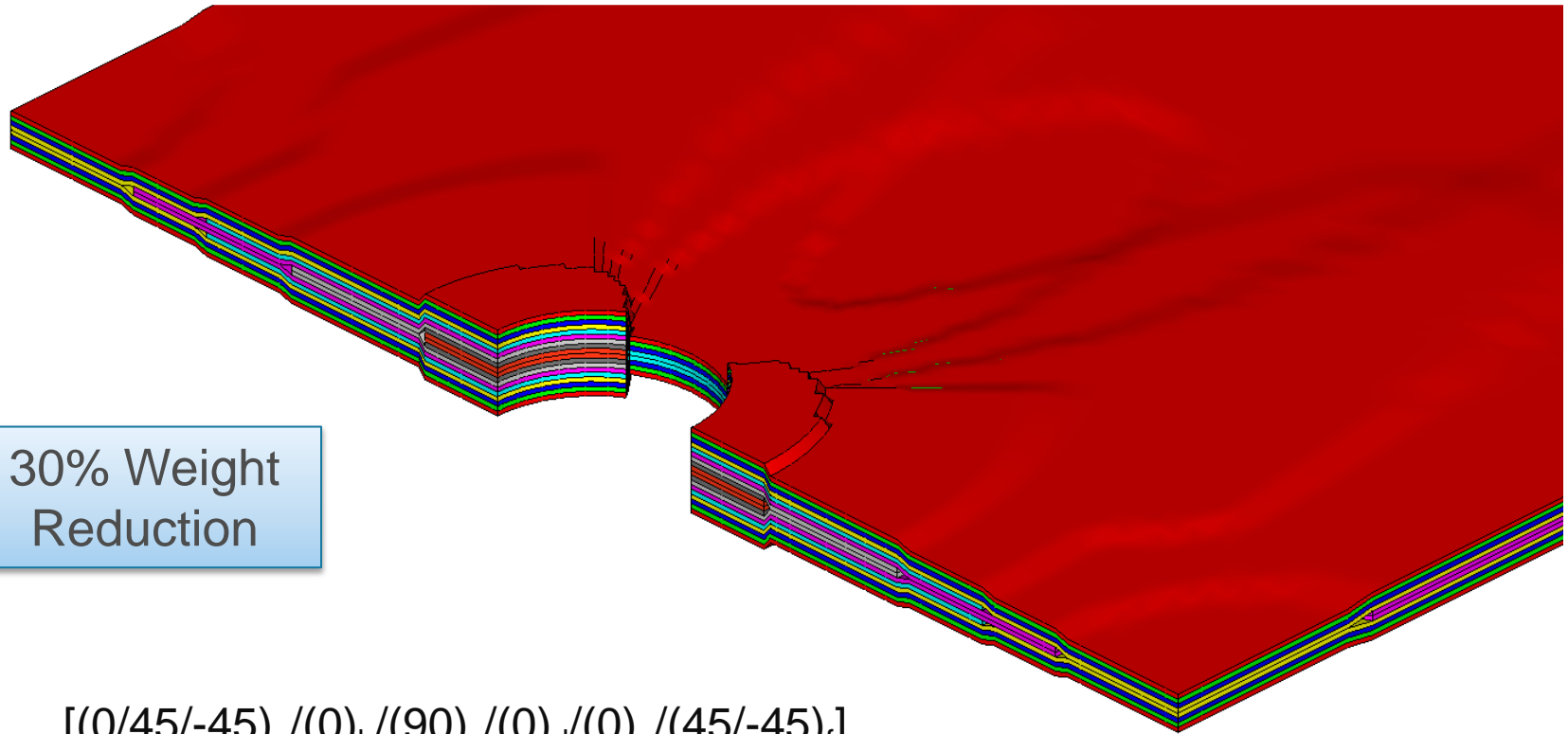
CAE Driven ProductDesign



Topology Optimization – Component of an Aircraft Seat



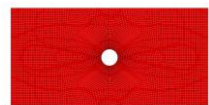
TLOO X-Section



30% Weight Reduction

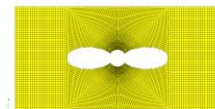
$$[(0/45/-45)_a/(0)_b/(90)_c/(0)_d/(0)_e/(45/-45)_f]_s$$

Shape a



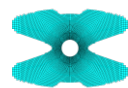
$(0/45/-45)_a$

Shape b



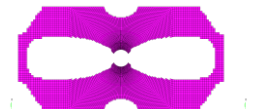
$(0)_b$

Shape c



$(90)_c$

Shape d



$(0)_d$

Shape e



$(0)_e$

Shape f



$(45/-45)_f$

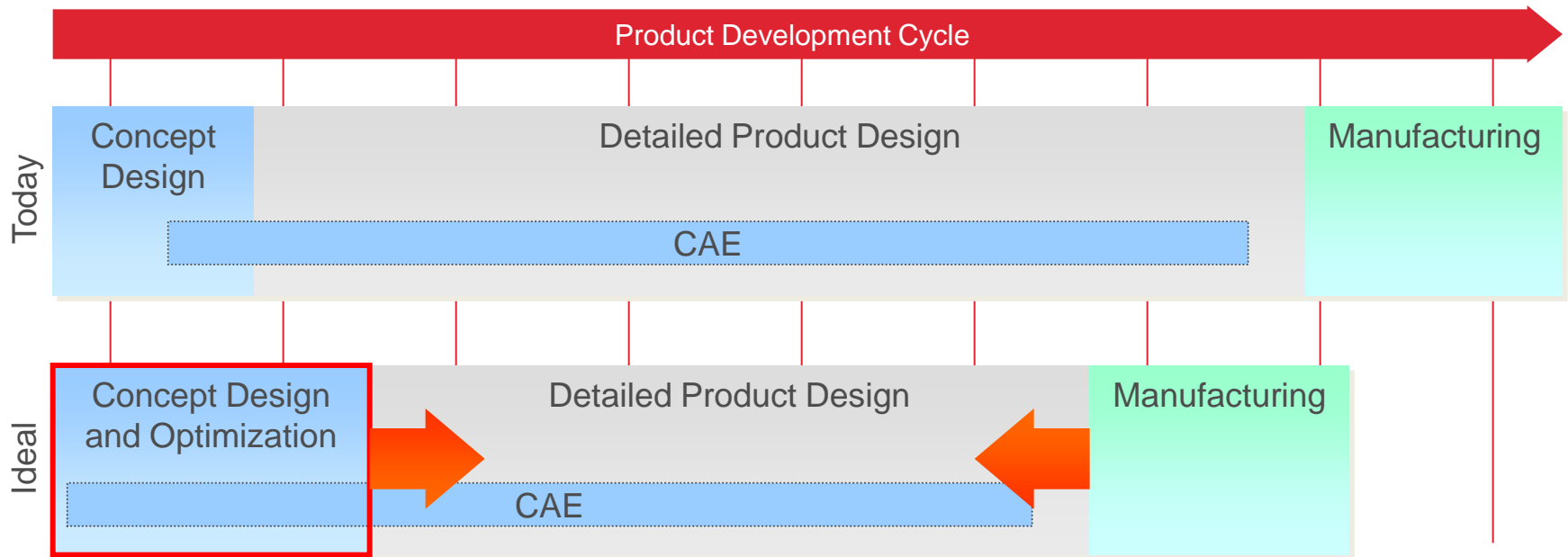


Design Efficiency

Concept Design Technology



Move CAE Upstream!





Occupant Simulation

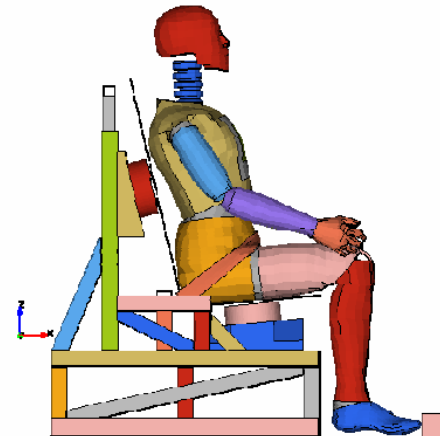
Role of Altair in the SAE Seat Committee



- **Altair is an Active member of the Technical committee for SAE Seat Committee working on Certification by Analysis**

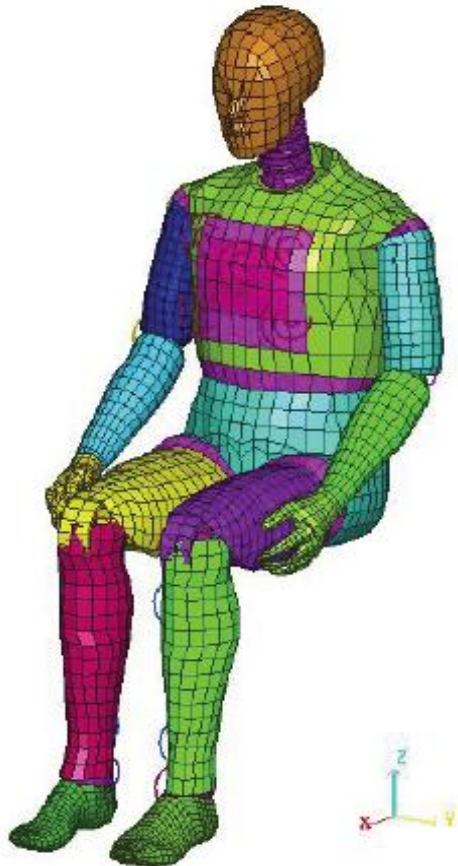
Ongoing Work

- Presentation of a NIAR sled test simulation using different dummies (0 degrees 16 g):
 - HII Rigid FAA
 - HII semi-rigid
 - HII 50% (last version)
- Springback Simulation



HII Aero Dummy

Hybrid II RB Aero 50th dummy



General features :

5630 nodes

5003 shells elements

230 bricks

41 springs

42 parts

Time step = 5.3 μ s

Total mass = 74.06 kg.

HII Aero Dummy Instrumentation

Hybrid II Instrumentation

- Accelerometers

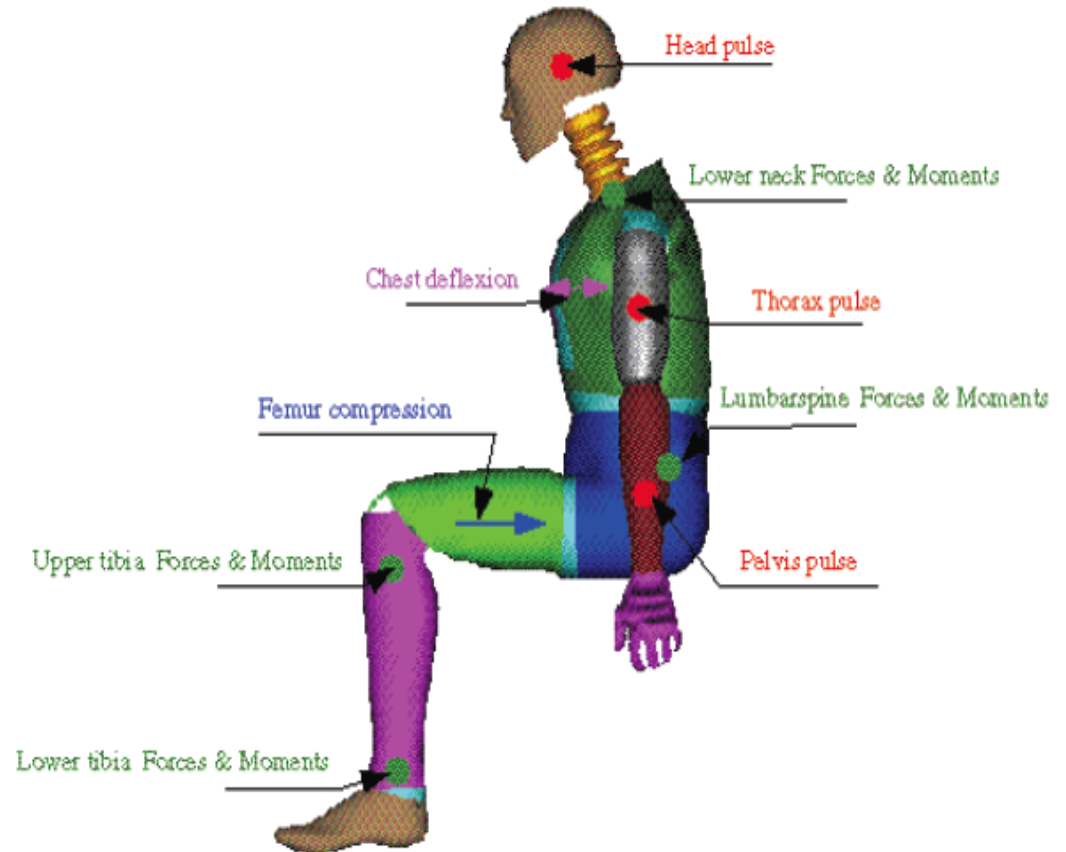
- Head
- Chest
- Pelvis

- Force and moment sensors

- Lower & Upper neck
- Lower & Upper lumbar spine
- Left and right femur
- Left and right upper tibia
- Left and right lower tibia

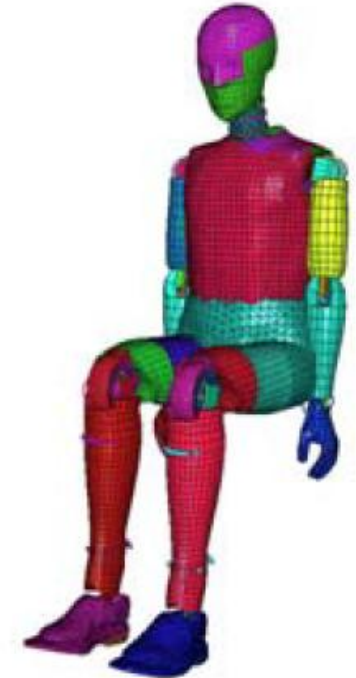
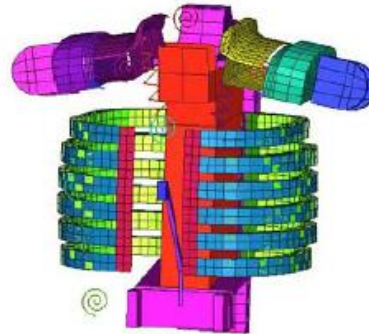
- Deflection sensors

- Chest deflection



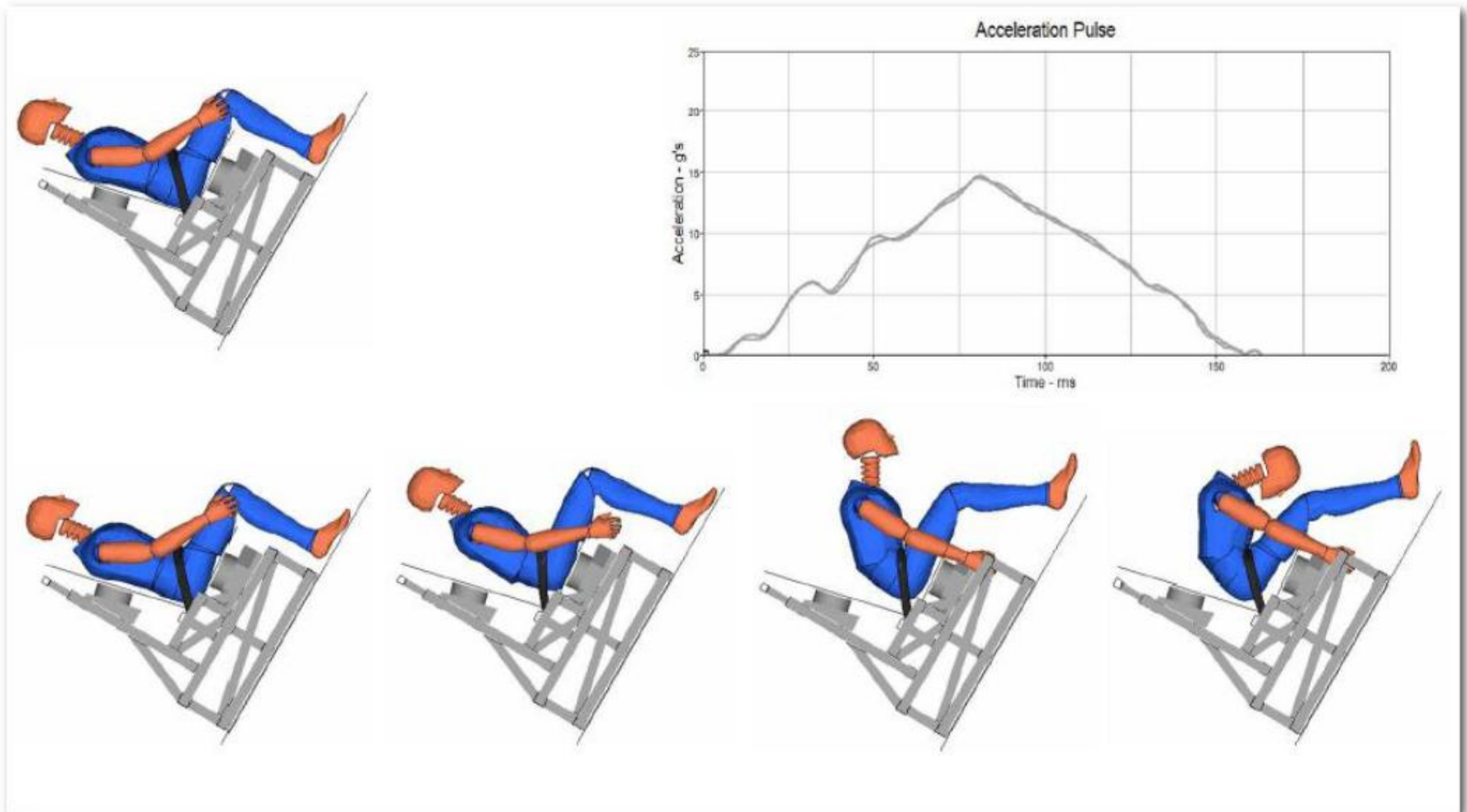
HIII 50% Deformable

The new Hybrid III 50%o dummy full deformable is available for aeronautic seat design too.
It has been developped in collaboration with FTSS



HII Aero Dummy - Validations

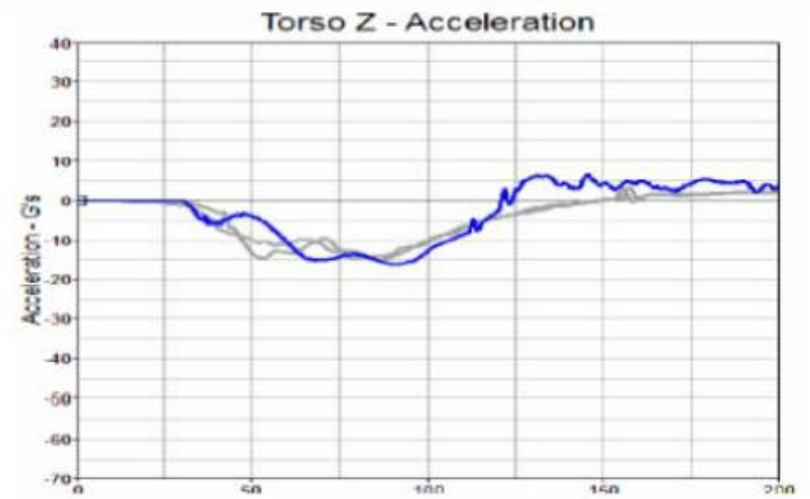
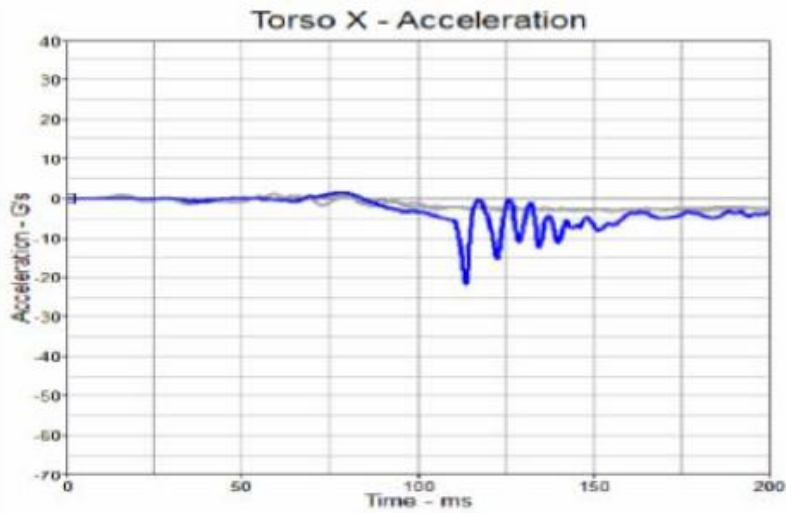
- NIAR Test: 60° pitch test with 2 points belt & 14g acceleration



NII Aero Dummy – NAIR 60° 2PB 14g



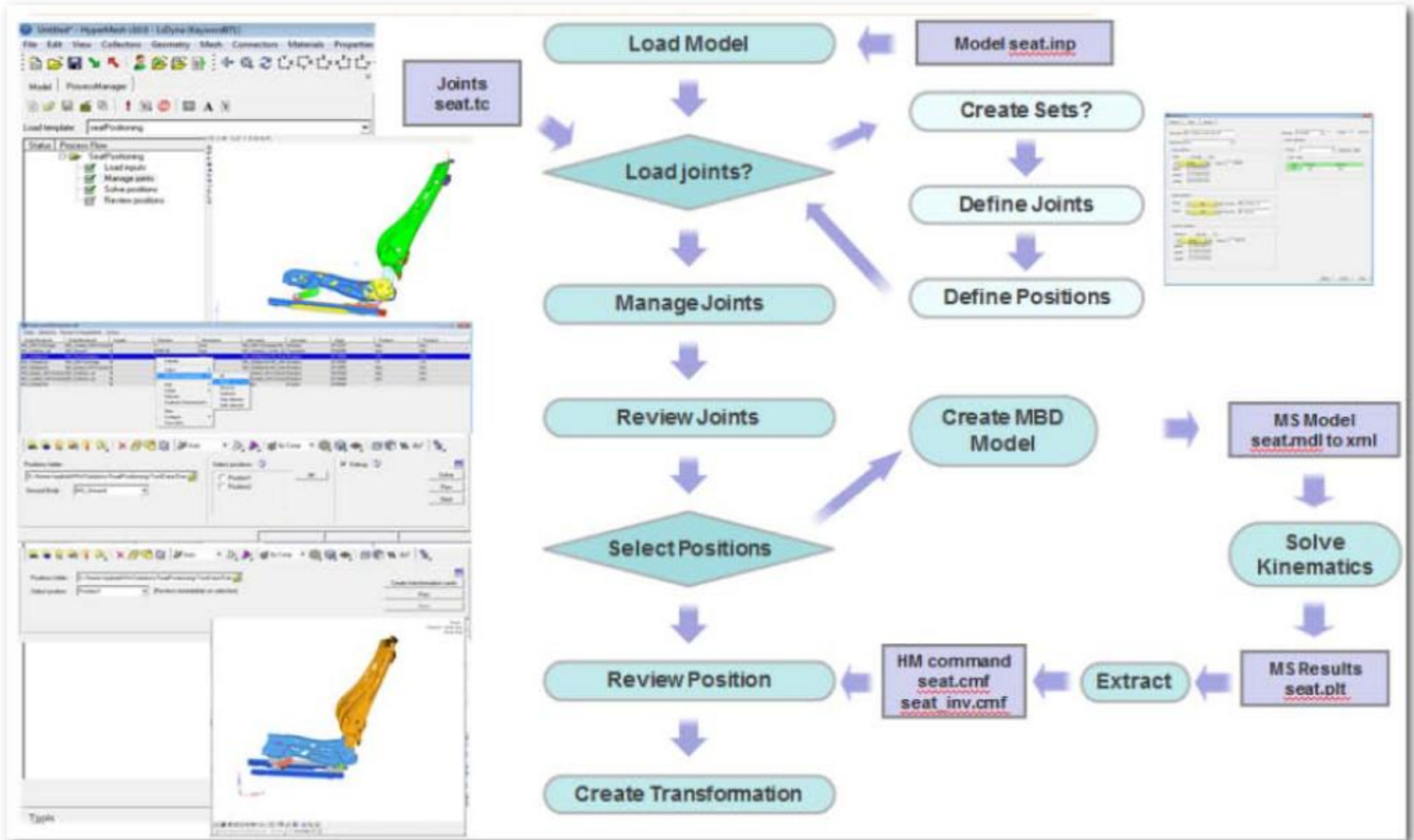
- Torso Acceleration



--Radioss

--Tests

Seat Positioning – MotionSolve MBD solution



Pitch and Roll are resolved through simulations

Human Model for Safety (HUMOS)

- **History**
 - HUMOS 1 & 2 projects – supported by the European Community
 - HUMOS 1 model – 50th percentile male model
 - HUMOS 2 models are a family of human models (5th female, improved 50th male, 95th male, standing 50th male)
- **Includes skeleton, muscles, organs, ligaments, ...**
- **Accurate 3D finite element model of the real human body**
- **61000 Nodes/102000 Elements**



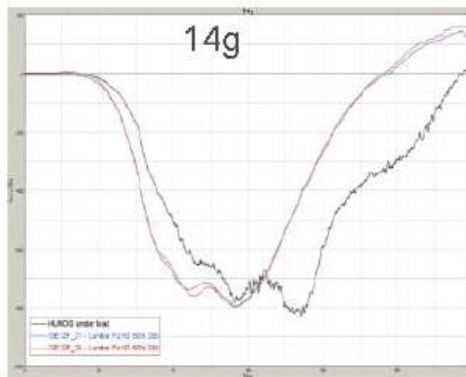
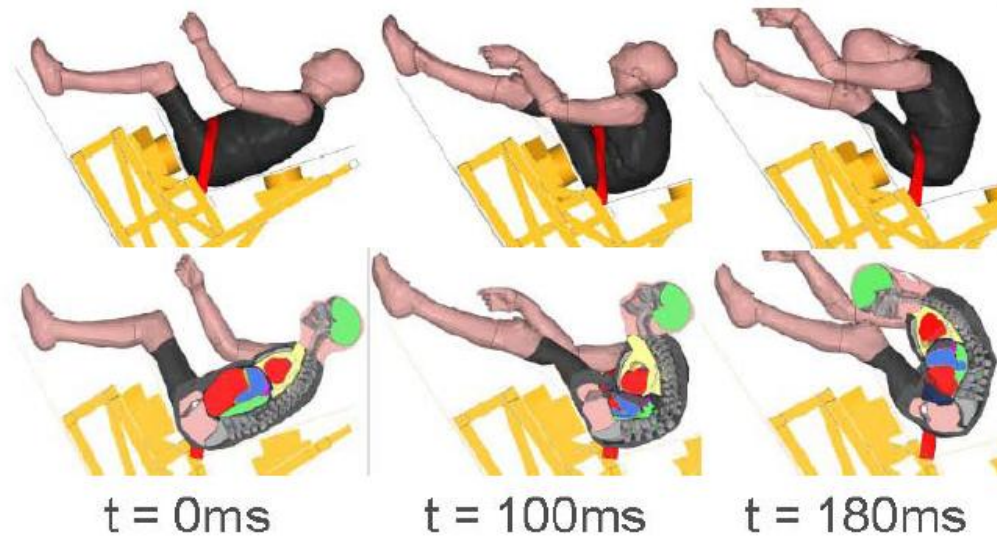
HUMOS 2 for Aircraft Seat Certification



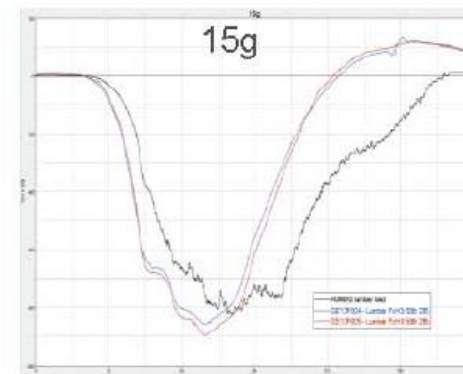
- **Common R&D work between NIAR and Altair Development France**
- **Objectives**
 - In Automotive industry, human models are getting more and more used for crashworthiness purpose to better understand injury mechanisms leading to effective design of injury countermeasures
 - “Emergency landing dynamic conditions” => Hybrid II and/or FAA-Hybrid III anthropomorphic test devices (ATDs)
 - Do dummy measures provide accurate and wide information on potential injuries occurring on aircraft seat occupant in case of survivable crash?
 - This work is done with the belief that there is a need to enhance the knowledge of injury mechanism with the aircraft survivable crash event.
- **Goals**
 - Adapt the Radioss automotive human model (Humos 2) to aircraft seating posture
 - Validate Humos 2 with the aircraft crash scenarios (horizontal-vertical load cases)
 - Use the validated Humos 2 model to enhance injury biomechanical knowledge in aircraft crash scenario

HUMOS 2 for Aircraft Seat Certification

- HUMOS 2 vs. standard HII in aero sled tests



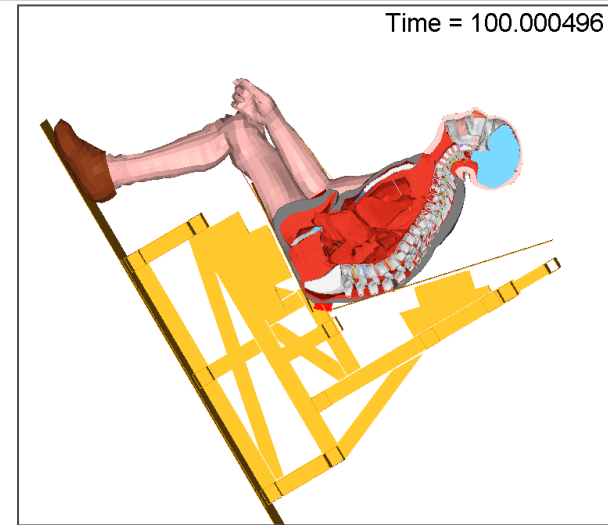
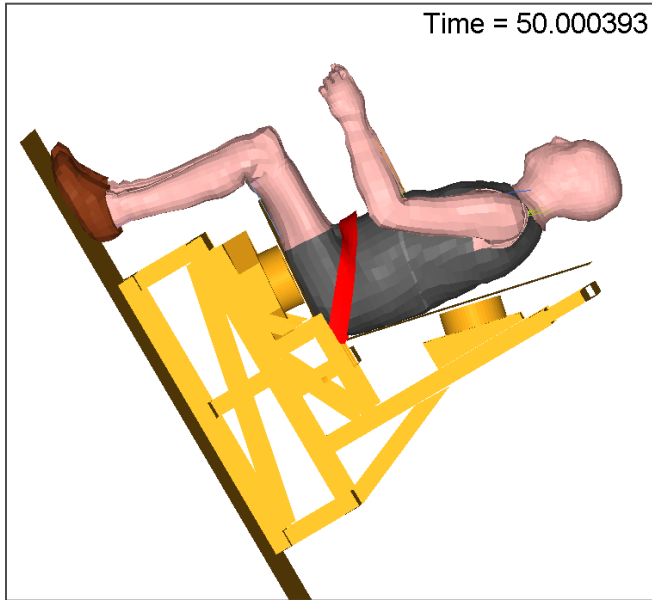
Spine loads



Vertical 14g – kinematics

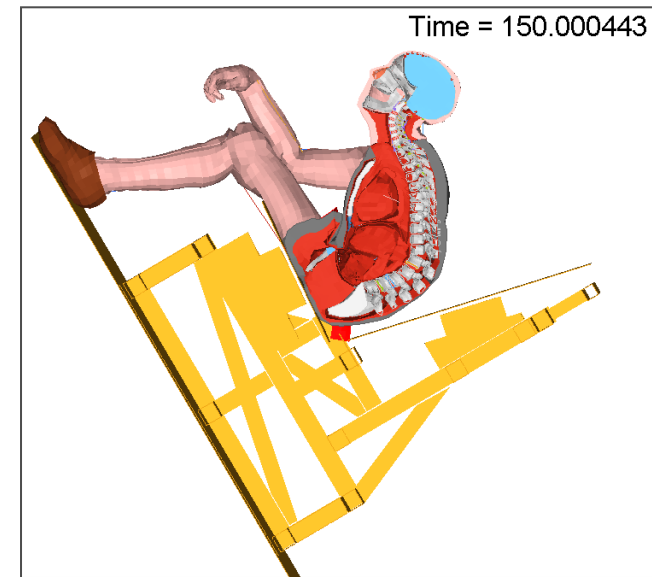
For vertical load cases, there are 3 stages:

- Stage 1: Compression of the spine → from 0ms to 50ms



- Stage 2: Spine bending + sliding pelvis → from 50ms to 110ms

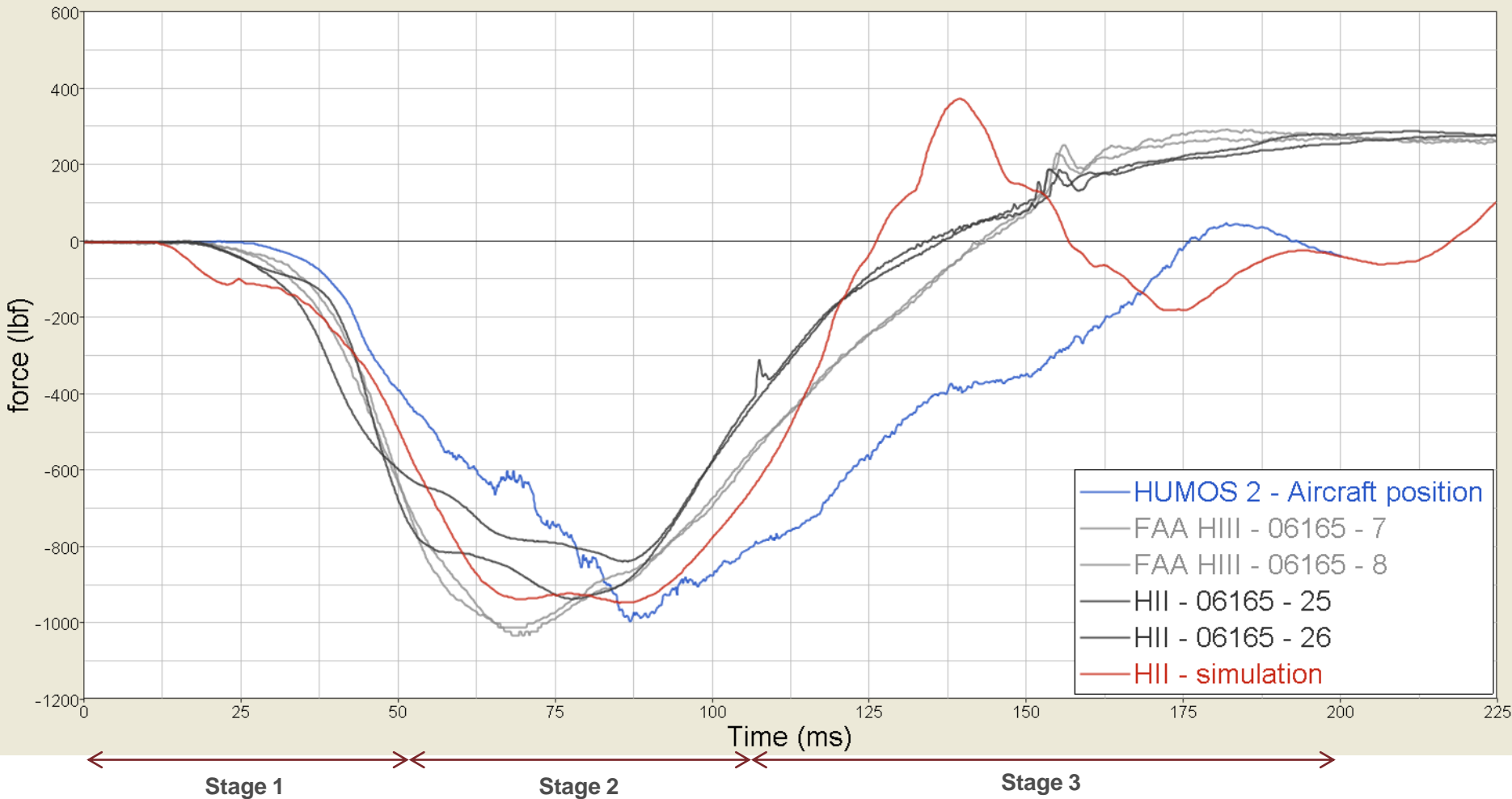
-Stage 3: Moving the torso forwards
→ from 110ms to 200ms



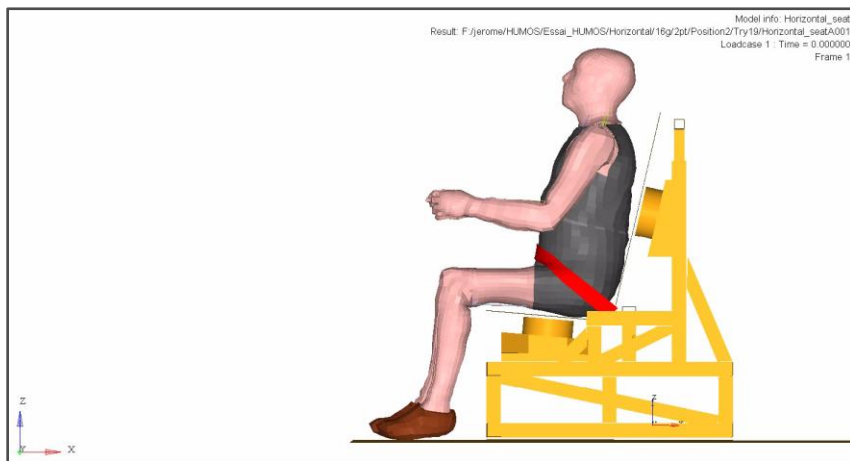
Results



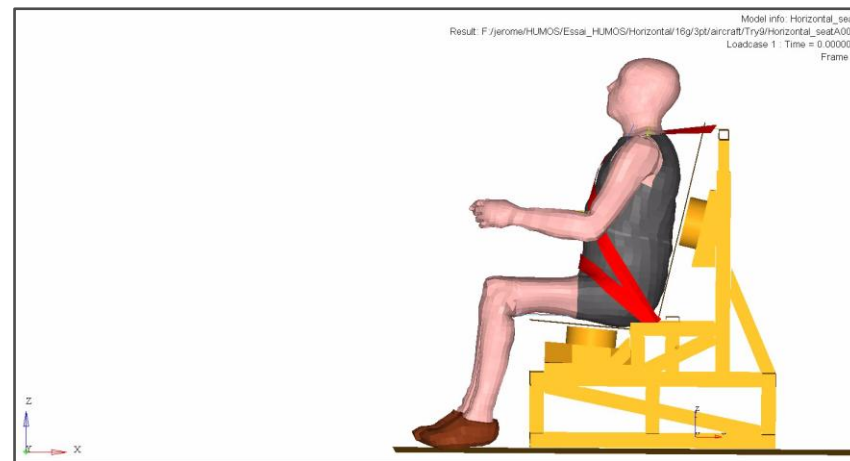
Lumbar load



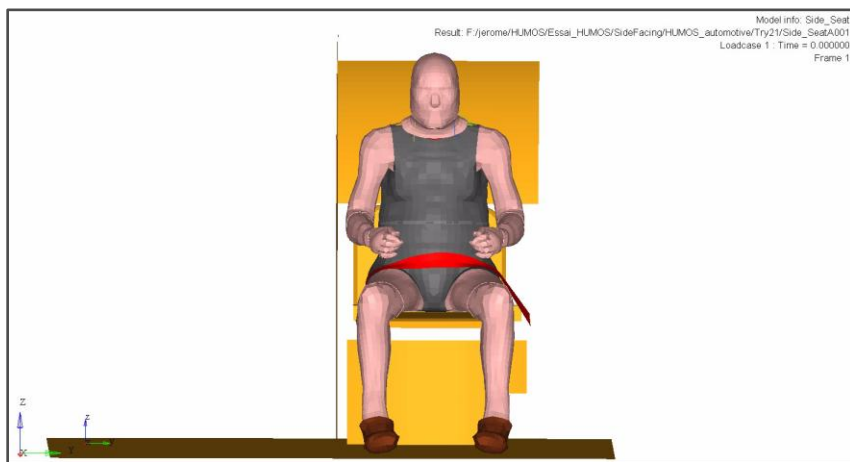
Occupant Simulation Results



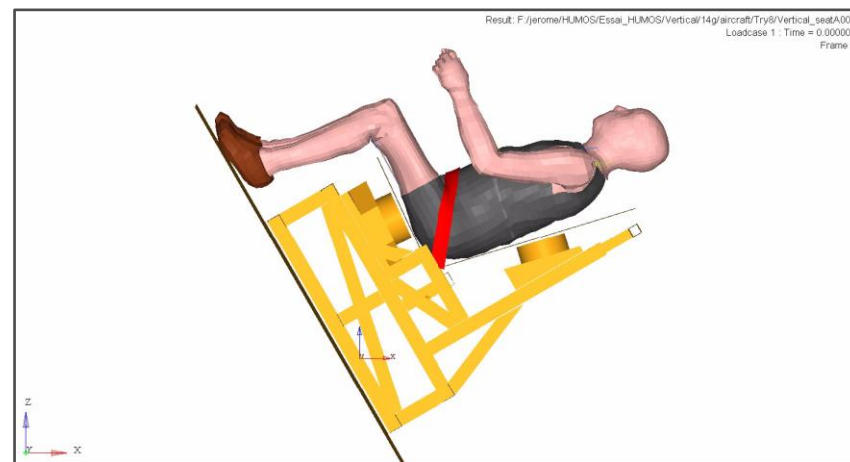
16g Horizontal – 2pt Lap Belt



16g Horizontal – 3pt Lap Belt



Side Load



14g Vertical – 2pt Lap Belt

Case Study - B/E Aerospace



Challenge

- Weight reduction of primary structure
- Cutting down Physical tests



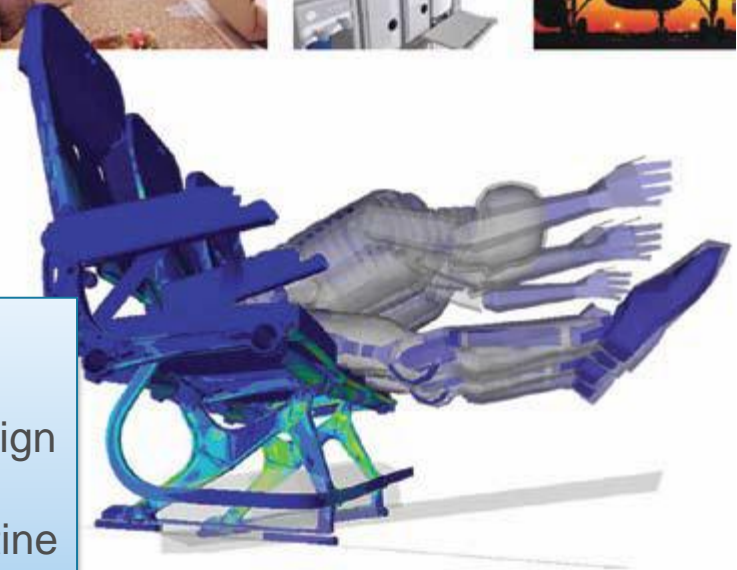
Solution

- Induction of Optistruct early in the design process
- Crash Simulation using Hypercrash
- Adding Hyperworks and CAE to the Product Cycle



Results

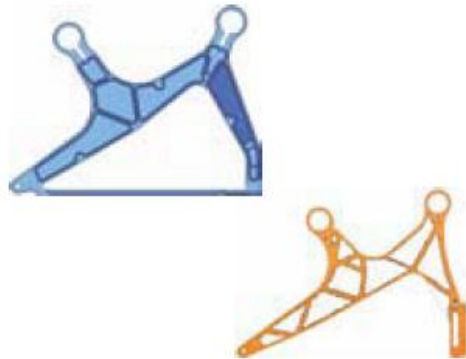
- 30% weight reduction
- 60% saving in Physical testing
- Accelerated Design cycle



“Altair HyperWorks is a great engineering tool in order to reduce program design cycle times, improve our first time yield during Dynamics testing, and to optimize the part design for weight and cost”

-Steve Kash and Jacod Valentine
-B/E Aerospace

Airplane Seating Key Technologies



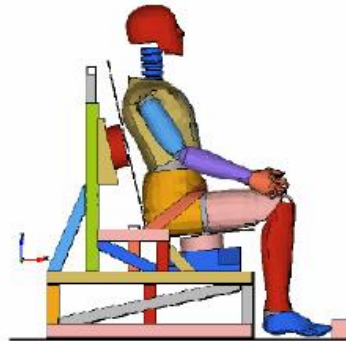
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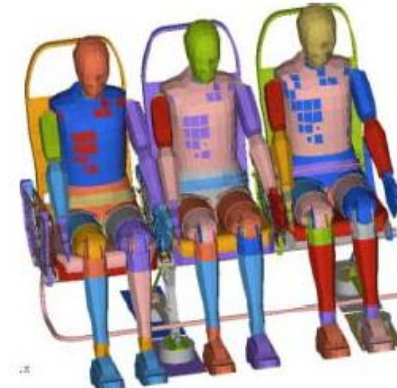
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